POTENTIAL TEXTURE APPLICATION

BAKERY

Baking Fats

- Comparison of spreadability/firmness of two margarine types by ability to extrude through a 3 mm hole
- Assessment of the work softening of baking fats using the Multiple Extrusion Cell

Biscuits/Cookies

- Comparison of the hardness and fracturability of shortbread and ginger nut biscuits by penetration with a cylinder probe
- Hardness measurement of biscuits by cutting
- Comparison of resistance to cutting of chocolate-coated wafer biscuits by a knife blade from two different manufacturing batches
- Measurement of the hardness and resistance of cookies to bend or snap

Biscuit Dough

 Measurement of the hardness of biscuit dough by penetrating with a cylinder probe

Bread Crumbs

• Firmness measurement of breadcrumbs by compression with a cylinder probe

Bread

 Determination of bread firmness using the AACC (74-09) Standard method

Bread Dough

- Extensibility of dough and measure gluten quality
- Measurement of dough stickiness
- Proving force of dough due to yeast performance using a cylinder probe

Breakfast Toaster Pastries

 Comparison of resistance to cutting of chocolate and strawberry frosted breakfast toaster pastries by a knife blade

Cakes

- Measurement of the firmness and springiness of cakes held for three storage times
- Determination of softness (firmness) of Panetone and Sponge Cake using the AACC (74-09) Standard method (originally developed for bread firmness)

Croissants

Firmness measurement of croissants by cutting

Croutons

 Assessment of crunchiness of croutons after holding in boiling water for 3 minutes

Gluten

• Extensibility of dough and measure gluten quality

Muffins

Measurement of the firmness and springiness of muffins

Pancakes

Comparison of biaxial extensibility of two types of pancakes

Panetone

 Determination of softness (firmness) of Panetone and Sponge Cake using the AACC (74-09) Standard method (originally developed for bread firmness)

Pastry

Comparison of biaxial extensibility of three types of pastry

Tortillas

- Comparison of uniaxial extensibility of two brands of wheat flour tortillas
- Comparison of biaxial extensibility of two formulations of wheat flour tortillas

Cereal Bars

- Comparison of hardness of cereal bars by shearing
- Comparison of hardness of 'crunchy' vs. 'chewy' cereal bars by shearing

Breakfast Cereal

- Comparison of hardness and crispness of puffed rice cereal by bulk compression
- Comparison of 'bowl life' as indicated by the hardness and crispness of 3 types of breakfast cereals after immersion in milk

CONFECTIONARY

Boiled Sweets

 Measurement of the hardness and fracturability of boiled sweets by penetrating

Caramel

 Measurement of hardness, stickiness and stringiness properties of caramel using a 0.75" spherical probe

Marzipan

Measurement of the hardness and stickiness of golden marzipan by penetration

Chewy Confectionery

 Measurement of the hardness and stickiness of chewy confectionery by penetration

Chocolate Filled Caramel

 Comparison of hardness of 5 different sample formulations by penetration

Chocolate Spread

 Comparison of spreadability/firmness of chocolate spread at storage temperatures of 5 °C and 20 °C

Chewing Gum

- Exterior and interior hardness of 3 brands of chewing gum dragees using a craft knife
- Comparison of tensile properties of chewing gum strip tested at different temperatures
- Comparison of the hardness of 2 types of rubber base pellets by penetration with a 2 mm cylinder probe
- Comparison of the hardness of 2 types of chewing gum pellets (with and without coating) by penetration with a 2 mm cylinder probe
- Comparison of uniaxial extensibility of chewing gum bones Measurement of the hardness and resistance of chewing gum sticks to bend/flex

<u>Fondant</u>

 Comparison of the acceptability (firmness) of four fondant batches by penetration

Gummy Confectionery

To investigate the firmness and springiness of gummy confectionery

Halva

Measurement of hardness of two types of Halva using a cylinder probe

Lemon Curd

Comparison of the spreadability/firmness of luxury and economy lemon curd

Marmalade

 Measurement of gel strength, rupture force, brittleness/elasticity and adhesiveness of a marmalade formulation

SNACKS

Crisps & Chips

- Comparison of textural qualities of crisp samples by bulk compression using an Ottawa cell
- Fracturability of Tortilla Chips
- Measure of fracturability of an extruded snack sample using a 5-bladed Kramer shear cell
- Firmness measurement of chips/french fries with multiple chip rig

<u>Dips</u>

- Comparison of penetration forces and consistency of 3 types of dips using a cylinder probe
- Comparison of the penetration forces and consistency of full-fat and low-fat houmous using a cylinder probe
- Comparison of the penetration forces and consistency of full-fat and low-fat tzatziki using a cylinder probe

Mayonnaise

 Comparison of penetration forces and consistency of full-fat and lowfat mayonnaise using a cylinder probe

Ketchup

 Comparison of consistencies of two brands of tomato ketchup by back extrusion

Nutrition Bars

 Resistance of chocolate nutrition bars to penetration at different shelf life stages

Nuts

Exterior and interior hardness of almonds using a craft knife

Pickle

 Measurement of the firmness of pickle using a 10-bladed Kramer Shear Cell

<u>Pizza</u>

Comparison of tensile toughness of oven baked and micro waved pizzas

Popadoms

 Comparison of textural qualities of two brands of mini popadom by bulk compression using an Ottawa cell

Prawn Crackers

 Comparison of textural qualities of two brands of prawn cracker by bulk compression using an Ottawa cell

Pretzels

Measurement of the hardness and fracturability of pretzel sticks

Spreads

- Comparison of spreadability/firmness of vegetable extract spread
- Comparison of spreadability/firmness of chocolate spread at storage temperatures of 5°C and 20°C
- Comparison of spreadability/firmness of luxury and economy Lemon curd
- Comparison of spreadability/firmness of peanut butter (smooth)
- Measurement of gel strength, rupture force, brittleness/elasticity, and adhesiveness of a marmalade formulation
- Spreadability/Softness of cheese spread

PASTA, NOODLES& RICE

Gnocchi

• Firmness comparison of two brands of gnocchi by compression

Lasagne

- Comparison of breaking stress/strength of 3 types of dry lasagne using a three-point bend test
- · Comparison of pasta stickiness cooked in hard and soft water

Noodles

- Comparison of elasticity (or 'tensile strength') of noodles
- Comparison of hardness and adhesiveness of noodles using a cylinder probe

Pasta Shapes

Comparison of firmness of four pasta types

Rice

- Comparison of hardness and stickiness of four varieties of cooked rice
- Comparison of the firmness of the rice grains of two types of rice puddings

Spaghetti

- Determination of the breaking strength of dry spaghetti using a Spaghetti Flexure Rig
- Determination of pasta firmness using the AACC (16-50) Standard method

DAIRY

<u>Syrup</u>

 Comparison of surface stickiness and stringiness of syrup, honey and treacle

Bakery Fat

 Assessment of the work softening of baking fats using the Multiple Extrusion Cell

Butter & Margarine

- Comparison of cutting force of butter and margarine using the wire cutter
- Measurement of firmness of margarine
- Measurement of firmness of margarine ('Traditional' penetrometer test)
- Comparison of spreadability/firmness of two margarine types by ability to extrude through a 3 mm hole
- Spreadability/Softness of Margarine

Cheese

- Comparison of softness of full-fat and low-fat cream cheese
- Comparison of softness of full-fat and low-fat cream cheese
- Spreadability/Softness of cheese spread
- Comparison of the firmness and stickiness of two brands of cheese spread triangles
- Comparison of hardness and brittleness of four types of hard cheese using the Fracture Wedge Set
- Measurement of cutting force of processed cheddar cheese using the wire cutter
- Comparison of the hardness and stickiness of full-cream spread, cream-cheese spread, cheese triangles and processed cheddar cheese

Crème Fraiche

 Comparison of consistencies of full-fat, half-fat and organic crème fraiche by back extrusion

Fromage Frais

 Comparison of penetration forces and consistency of three brands of fromage frais using a cylinder probe

Ice Cream

- Comparison of the shearing force of two different brands of ice cream using a knife blade
- Comparison of consistencies of full-fat and low-fat mayonnaise by back extrusion

Mousse

 Comparison of penetration forces and consistency of full-fat and low-fat chocolate mousse using a cylinder probe

Yoghurt

Comparison of consistencies of full-fat and low-fat yoghurt by back extrusion

INGREDIENTS AND GELS

Gels

- Determination of gel strength by penetration with a cylinder probe (air freshener gel)
- Several characterisation methods for assessing silicone gels

Packaging Film

- Comparison of stiction and friction of two packaging sheet types using a friction rig (based on ASTM D1894)
- Comparison of stick-slip and friction of three foam types using a friction rig

Packaging Seals

- Measurement of seal strength of ribbed heat-sealed foil packaging
- Measurement of peel strength of a container lid seal using a Peel Strength Test Rig

<u>Alginate</u>

 Measurement of the setting time of sodium alginate gel at a constant temperature

Draught Ale

Comparison of foam strength of three types of draught ale

<u>Gelatine</u>

- British Standard Method for 'Sampling and testing gelatine' (BS757: 1975)
- Determination of bloom strength of gelatine according to the International Standard (ISO 9665 Adhesives - Animal glues - Methods of sampling and testing.)
- Determination of gel strength (Bloom Value) of gelatin according to the Gelatin Manufacturers Institute of America (GMIA) testing standard
- Measurement of the melting temperature of gelatin gel

Gluten

Extensibility of dough and measure gluten quality

Lactose

 Hardness measurement of lactose agglomerates by compression with a cylinder probe

Pectin

- Comparison of rupture force and brittleness/elasticity of three gel formulations as a means of monitoring effects of quality, concentration, and processing
- Measurement of the setting temperature of pectin gel on cooling

MEAT, POULTRY & FISH

Chicken

- Comparison of shearing force of diced vs. sliced chicken breast
- Measurement of the firmness/toughness of chicken nuggets using a 5bladed Kramer Shear Cell

<u>Ham</u>

 Comparison of shearing force of canned formed vs. reformed ham using a 5-bladed Kramer Shear Cell

<u>Pate</u>

Comparison of firmness of full-fat and reduced-fat pate

Prawns

 Measurement of the firmness of prawns using a 5-bladed Kramer Shear Cell

Sausages

- Cutting force of hot dogs using a Warner-Bratzler Blade
- Comparison of cutting force of frankfurters vs. chorizo sausage using a Warner-Bratzler Blade

<u>Surimi</u>

- Comparison of the cutting strength of two different types of surimi using a knife blade
- Comparison of the firmness of different types of surimi using a spherical probe

PET FOODS

Dehydrated Cat food Pellets

Comparison of hardness of pellets by compression

Dog Dentasticks

 Measurement of the hardness and resistance of dog 'dentastix' to bend or snap

Wet Cat food

Measurement of extrusion force of cat food as indication of firmness/toughness

FRUIT & VEGETABLES

Apples

Measurement of the bruising potential of apples by continual static compression

Beans

Comparison of firmness and total extrusion force of baked bean by bulk compression

Corn

- Comparison of two varieties of canned sweetcorn by shearing
- Firmness of hydrated sweetcorn

Grapes

 Measurement of skin puncture strength of grapes by penetrating with a 2 mm cylinder probe

Olives

 Measurement of firmness of olives by bulk shearing using a Kramer Shear Cell

Peaches

Measurement of the firmness of peaches by shearing

Peas

- Measurement of the firmness of peas
- Comparison of two varieties of canned peas by shearing

Pears

Firmness or 'Bio yield Point' measurement of pears by probing

Peppers

Skin puncture strength of different coloured peppers using a cylinder probe

Potatoes

 Shearing force of potato after different cooking times using a knife blade

- Comparison of total extrusion force of four potato salad varieties by bulk compression
- Measurement of firmness and total extrusion force of instant mashed potato by bulk compression
- Firmness measurement of Chips/French Fries with multiple chip rig

Raspberries

 Comparison of firmness and total extrusion force of fresh and 'quick frozen' Raspberries by bulk compression

Strawberries

 Comparison of firmness and total extrusion force of fresh and tinned strawberries by bulk compression

Tofu

 Comparison of the shearing force of four different kinds of tofu using a guillotine blade

Tomatoes

 Comparison of firmness of 5 types of diced tomatoes canned in calcium/water using a Kramer Shear cell

PHARMACEUTICALS

Compressed Face Powders

Comparison of hardness or 'cake strength' of two eye shadows

Deodorant

 Comparison of hardness of two different formulations of deodorants by penetration with a 2 mm cylinder probe

Gel Capsules

 Comparison of rupture force and elasticity of four gel capsule types by penetration with a 2 mm cylinder probe

Hair Gel

Comparison of consistencies of two types of hair gel by back extrusion

Hypodermic Needles

 Comparison of sharpness of hypodermic needles by penetration through a rubber stopper

Lipstick

 Comparison of hardness of two different lipstick batches by penetration with a 2 mm needle probe - according to ASTM Standard method D 1321-95

- Comparison of bending force of lipsticks at 2 storage temperatures using a Cantilever Test
- Comparison of hardness of two different lipstick batches by penetration with a 2 mm needle probe- an adaptation of ASTM Standard method D 1321-95

Medical Adhesive Tape

 Comparison of adhesiveness of medical adhesive tapes by testing with a ball probe through a multi -hole indexing system

Moisturising Cream

 Comparison of consistencies of three moisturising creams by back extrusion

Petroleum Jelly

Spreadability/Softness of petroleum jelly stored at 5 °C and 25 °C

Shampoo

Comparison of consistencies of two shampoos by back extrusion

<u>Soap</u>

 Comparison of hardness of two different types of soap bars by penetration with a 2 mm probe

Tablets

- Failure behaviour of tablets due to diametric compression using a cylinder probe
- Measurement of tablet coating adhesion force

Tablet Granules

• Compressibility of tablet granules using a cylinder probe

Toothpaste

 Comparison of toothpaste firmness / 'force to extrude' of two toothpaste formulations

Transdermal Delivery Systems

 An investigation into the adhesiveness of transdermal delivery patches by probing with a ball probe through a holed plate

Wax

- Comparison of hardness of two wax types by penetration with a cone probe - according to ASTM Standard method D937-92
- Comparison of stickiness properties of two types of soft moulding hair wax using a 1" ball probe
- Measurement of the stickiness properties of hair removal wax with a spherical probe

INDUSTRIAL MATERIALS

Adhesives

- Hardness and stickiness measurement of adhesive gum by penetrating with a cylinder
- Hardness and stickiness measurement of adhesive gum by penetrating with a cone
- Stickiness measurement of adhesive gum with the use of a cylinder probe
- Comparison of adhesiveness and stringiness measurements of two carpet tile adhesives using a cylinder probe
- Comparison of extrusion forces of three tubed sealants
- Comparison of stickiness properties of standard and extra strong wallpaper pastes with the use of a spherical probe

Adhesive Tapes

- Comparison of adhesiveness of PSA tapes by probing with a ball probe through a multi-hole indexing system
- Comparison of peel properties of adhesive tapes using the loop method (according to FINAT test method no. 9 - 'Quick-Stick' tack measurement)
- Comparison of adhesive properties of adhesive tapes using a 1-ball probe (Avery Adhesive Test)
- Comparison of adhesiveness of medical adhesive tapes by probing with a spherical probe through a multi-hole indexing system